

Quality Requirements

- FAI / PPAP
 - Xymox standard or customer specific with quantity required
- PFMEA
 - Full assembly or critical processes
- MSA
 - Xymox standard or customer specific
- SPC
 - Xymox standard or customer specific
- Validation requirements
- Certificate of Compliance, CofA, Certs...
 - Xymox standard or customer specific
- Required records and duration: Lot Control, Testing Data, etc...

Testing Requirements

- Test parameters required for the project
- Environmental testing
 - What are the requirements? UV, humidity, etc.
- Life cycle testing
 - # of cycles, # of keys, # of parts
- UL/CSA Requirements (if any)
 - Typically, the customer deals with any UL testing, as it needs to be completed in the final unit
 - Using UL recognized materials
- Reach, ROHSA, etc... requirements

Inspection Criteria

- Xymox standard or customer specific
 - Xymox standard (Workmanship Criteria Manual)
 - Custom or specific to customer
 - Window
 - Aesthetics
 - Colors, LED windows
- Any customer specific testing – end of line
 - Xymox standard electric
 - Force, capacitance, etc...

Customer Quality Manual

- Supplied
 - Yes
 - No

Customer Quality sign off: _____ Date

Customer Engineering sign off: _____ Date

Xymox Quality sign off: _____ Date

Xymox Engineering sign off: _____ Date